

Refrigeration Oil with Patented Innovation

Sunice® HYBRID

Sunice® HYBRID is an innovation in refrigeration oil created by JSO. Formulated with premium naphthenic oils and the top quality polyol ester base stocks based on JSO's patented technology. Applicable to various refrigeration systems using major refrigerants including HFC, HFO, and CO2.

It offers cost advantages over conventional synthetic refrigeration oils (POE, PAG, PVE) and ensures excellent lubricity and chemical stability as well as JSO's existing products.

APPLICATIONS

Applicable for various refrigeration systems with major refrigerants

- Sunice® HYBRID can be used in virtually any installation, regardless of compressor or evaporation temperature with HFC, HFO, CO₂ refrigerants.
- Performs excellently with R32, R410A, R407C, R407H, R404A, R454B, R449A, R1234yf, R134a and others.
- Applicable to compressors installed in Air Conditioners, Car Air Conditioners, Freezers, Showcases, Refrigerated vehicles and others.

ADVANTAGES

Provide outstanding lubricity and chemical stability

- Sunice® HYBRID can cover **a wide range of applications** which have been using POE, PAG, and PVE.
- Excellent lubricity and chemical stability will protect and prolong the life of your valuable systems.
- JSO's patented technology delivers a Cost Advantage over existing synthetic oils.

Typical Properties

| Analysis | Unit | HYBRID 32 | HYBRID 46 |
|----------------------------|--------------|--------------|--------------|
| ISO Viscosity Grade | | 32 | 46 |
| Density, 15°C | g/cm3 | 0.923 | 0.926 |
| Kinematic Viscosity, 40°C | mm2/s | 31.2 | 41.4 |
| Kinematic Viscosity, 100°C | mm2/s | 4.79 | 5.65 |
| Color | ASTM | L1.0 | L1.0 |
| Flash point, COC | °C | 186 | 190 |
| Pour Point | °C | -42.5 | -40.0 |
| Acid Number | mgKOH/g | 0.01 | 0.01 |
| Water | ppm | 20.00 | 20.00 |
| Cu Corrosion | 100°C x 3hrs | 1a | 1a |

Usage Recommendation

| Cla | HYBRID 32 | HYBRID 46 | |
|--------------------------|----------------------|--------------|---|
| A/C | RAC | ✓ | ✓ |
| | Swash Plate | ✓ | ✓ |
| Car A/C | Scroll | ✓ | ✓ |
| Compressor | Vane | ✓ | ✓ |
| Type | Belt-Driven | ✓ | ✓ |
| | Electrically-Driven | ✓ | ✓ |
| | Showcase | ✓ | ✓ |
| Commercial Cold chain | Freezer | ✓ | ✓ |
| | Ice cube machine | ✓ | ✓ |
| | Refrigerated Vihicle | ✓ | ✓ |

For equipment under warranty, please refer to equipment builder recommendations.





Application Table

| | Refrigerant | | | | | | | | | |
|-----------|-------------|----------|----------|----------|----------|----------|----------|-------------|----------|------|
| | R32 | R410A | R407C | R407H | R404A | R454B | R449A | R134a | R1234yf | R744 |
| HYBRID 32 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | > | ✓ | ✓ |
| HYBRID 46 | ✓ | ✓ | ✓ | ✓ | √ | > | √ | > | ✓ | ✓ |

Hydrolytic Stability (*1)

| Refrigerant | | R404A | R410A | R32 | R1234yf | R134a |
|--------------|---------|-------|-------|------|---------|-------|
| Color, | ASTM | L0.5 | L0.5 | L0.5 | L0.5 | L0.5 |
| Acid Number, | mgKOH/g | 0.01 | 0.01 | 0.01 | 0.01 | 0.01 |
| Catalyst | Fe | ✓ | ✓ | ✓ | ✓ | ✓ |
| | Cu | ✓ | ✓ | ✓ | ✓ | ✓ |
| | Al | ✓ | ✓ | ✓ | ✓ | ✓ |
| Sludge | | None | None | None | None | None |

^{(*1):} Mesured by Sealed Tube Test, oil/refrigerant = 5/1, water contents = 1,000 ppm, 175 °C x 14 Days Alaysis Data of "SUNICE® HYBRID VG32"

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